



## R1234YF

### A-Gas (U.S. Headquarters)

Chemwatch: 9270681

Version No: 2.1.1.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 4

Issue Date: 16/02/2015

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L.GHS.USA.EN

## SECTION 1 IDENTIFICATION

### Product Identifier

Product name	R1234YF
Chemical Name	2,3,3,3-tetrafluoropropene
Synonyms	C3-H2-F4; CF3CH=CHF; (E)-CF3CH=CHF; (Z)-CF3CH=CHF; 2,3,3,3-tetrafluoropropene; 2,3,3,3-tetrafluoroprop-1-ene; 1,1,1,2-tetrafluoro-2-propene; 1H,1H-perfluoroprop-1-ene; 2,3,3,3-tetrafluoropropene-1; 2,3,3,3-tetrafluoro-1-propene; 2,3,3,3-tetrafluoropropylene; tetrafluoropropene; HFC-1234yf; HCFC-1234yf; HFO-1234ze; R 1234yf; 1234-yf; Opteon YF; blowing agent; fluoropropene
Proper shipping name	Liquefied gas, flammable, n.o.s. (contains R1234yf)
Chemical formula	C3H2F4
Other means of identification	Not Available
CAS number	754-12-1

### Recommended use of the chemical and restrictions on use

Relevant identified uses	<p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p>Has been proposed as a replacement for R-134a as a refrigerant in automobile air conditioners Although the product is classified slightly flammable several years of testing by SAE proved that the product could not be ignited under conditions normally experienced by a vehicle. In addition several independent authorities evaluated the safety of the product in vehicles and some of them concluded that it was as safe to use as a substitute R-134a, a product used in many cars.. However it was reported that tests by Mercedes-Benz showed that the substance ignited when researchers sprayed it and A/C compressor oil onto a cars hot engine. Combustion occurred in more than two thirds of simulated head-on collisions. The engineers also noticed etching on the windshield caused by the corrosive gases. BMW, and VW-Audi agreed with Mercedes and left the SAE R-1234yf CRP Team, stating that the performed tests are not sufficient to fully judge the safety of their vehicles. HFO-1234yf, which has a 100 year GWP of 4, could be used as a "near drop-in replacement" for R-134a, a product used in automobile AC systems, which has a 100 year GWP of 1430. This means that automakers would not have to make significant modifications in assembly lines or in vehicle system designs to accommodate the product. HFO-1234yf has the lowest switching cost for automakers among the currently proposed alternatives, although the initial cost of the product is much higher than that of R-134a. The product could be handled in repair shops in the same way as R-134a, although it would require different, specialized equipment to perform the service.</p>
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### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	A-Gas (U.S. Headquarters)
Address	1100 Haskins Rd OH 43402 United States
Telephone	14198678990
Fax	1-419-867-3279
Website	www.agasamericas.com
Email	tammy.myers@agas.com

### Emergency phone number

Association / Organisation	PERS
Emergency telephone numbers	1-800-633-8253
Other emergency telephone numbers	International 1-801-629-0667

## SECTION 2 HAZARD(S) IDENTIFICATION

Continued...

### Classification of the substance or mixture

#### NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

<b>Classification</b>	Gas under Pressure (Liquefied gas), Flammable Gas Category 1, Simple Asphyxiant
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#### Label elements

<b>Hazard pictogram(s)</b>	
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<b>SIGNAL WORD</b>	<b>DANGER</b>
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#### Hazard statement(s)

<b>H280</b>	Contains gas under pressure; may explode if heated.
<b>H220</b>	Extremely flammable gas.
	May displace oxygen and cause rapid suffocation

#### Hazard(s) not otherwise classified

Not Applicable

#### Precautionary statement(s) Prevention

<b>P210</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
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#### Precautionary statement(s) Response

<b>P377</b>	Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
<b>P381</b>	Eliminate all ignition sources if safe to do so.

#### Precautionary statement(s) Storage

<b>P410+P403</b>	Protect from sunlight. Store in a well-ventilated place.
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#### Precautionary statement(s) Disposal

Not Applicable

### SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

#### Substances

CAS No	%[weight]	Name
754-12-1	>99.5	<u>R1234yf</u>

#### Mixtures

See section above for composition of Substances

### SECTION 4 FIRST-AID MEASURES

#### Description of first aid measures

<b>Eye Contact</b>	<ul style="list-style-type: none"> <li>▶ If product comes in contact with eyes remove the patient from gas source or contaminated area.</li> <li>▶ Take the patient to the nearest eye wash, shower or other source of clean water.</li> <li>▶ Open the eyelid(s) wide to allow the material to evaporate.</li> <li>▶ Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners.</li> <li>▶ The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage.</li> </ul>
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	<ul style="list-style-type: none"> <li>▶ Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s)</li> <li>▶ Transport to hospital or doctor.</li> <li>▶ Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur.</li> <li>▶ If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage.</li> <li>▶ Ensure verbal communication and physical contact with the patient.</li> </ul> <p><b>DO NOT</b> allow the patient to rub the eyes</p> <p><b>DO NOT</b> allow the patient to tightly shut the eyes</p> <p><b>DO NOT</b> introduce oil or ointment into the eye(s) without medical advice</p> <p><b>DO NOT</b> use hot or tepid water.</p>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ Following exposure to gas, remove the patient from the gas source or contaminated area.</li> <li>▶ NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer.</li> <li>▶ Prostheses such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ If the patient is not breathing spontaneously, administer rescue breathing.</li> <li>▶ If the patient does not have a pulse, administer CPR.</li> <li>▶ If medical oxygen and appropriately trained personnel are available, administer 100% oxygen.</li> <li>▶ Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction.</li> <li>▶ Keep the patient warm, comfortable and at rest while awaiting medical care.</li> <li>▶ <b>MONITOR THE BREATHING AND PULSE, CONTINUOUSLY.</b></li> <li>▶ Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Not considered a normal route of entry.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

### Most important symptoms and effects, both acute and delayed

See Section 11

### Indication of any immediate medical attention and special treatment needed

for intoxication due to Freons/ Halons;

A: Emergency and Supportive Measures

- ▶ Maintain an open airway and assist ventilation if necessary
- ▶ Treat coma and arrhythmias if they occur. Avoid (adrenaline) epinephrine or other sympathomimetic amines that may precipitate ventricular arrhythmias. Tachyarrhythmias caused by increased myocardial sensitisation may be treated with propranolol, 1-2 mg IV or esmolol 25-100 microgm/kg/min IV.
- ▶ Monitor the ECG for 4-6 hours

B: Specific drugs and antidotes:

- ▶ There is no specific antidote

C: Decontamination

- ▶ Inhalation; remove victim from exposure, and give supplemental oxygen if available.
- ▶ Ingestion; (a) Prehospital: Administer activated charcoal, if available. **DO NOT** induce vomiting because of rapid absorption and the risk of abrupt onset CNS depression. (b) Hospital: Administer activated charcoal, although the efficacy of charcoal is unknown. Perform gastric lavage only if the ingestion was very large and recent (less than 30 minutes)

D: Enhanced elimination:

- ▶ There is no documented efficacy for diuresis, haemodialysis, haemoperfusion, or repeat-dose charcoal.

*POISONING and DRUG OVERDOSE, Californian Poison Control System Ed. Kent R Olson; 3rd Edition*

- ▶ Do not administer sympathomimetic drugs unless absolutely necessary as material may increase myocardial irritability.
- ▶ No specific antidote.
- ▶ Because rapid absorption may occur through lungs if aspirated and cause systematic effects, the decision of whether to induce vomiting or not should be made by an attending physician.
- ▶ If lavage is performed, suggest endotracheal and/or esophageal control.
- ▶ Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach.
- ▶ Treatment based on judgment of the physician in response to reactions of the patient

For frost-bite caused by liquefied petroleum gas:

- ▶ If part has not thawed, place in warm water bath (41-46 C) for 15-20 minutes, until the skin turns pink or red.
- ▶ Analgesia may be necessary while thawing.
- ▶ If there has been a massive exposure, the general body temperature must be depressed, and the patient must be immediately rewarmed by whole-body immersion, in a bath at the above temperature.
- ▶ Shock may occur during rewarming.
- ▶ Administer tetanus toxoid booster after hospitalization.
- ▶ Prophylactic antibiotics may be useful.
- ▶ The patient may require anticoagulants and oxygen.

[Shell Australia 22/12/87]

For gas exposures:

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BASIC TREATMENT

Continued...

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.

#### ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

## SECTION 5 FIRE-FIGHTING MEASURES

### Extinguishing media

**DO NOT EXTINGUISH BURNING GAS UNLESS LEAK CAN BE STOPPED SAFELY:**

**OTHERWISE: LEAVE GAS TO BURN.**

#### FOR SMALL FIRE:

- Dry chemical, CO2 or water spray to extinguish gas (only if absolutely necessary and safe to do so).
- **DO NOT use water jets.**

#### FOR LARGE FIRE:

- Cool cylinder by direct flooding quantities of water onto upper surface until well after fire is out.

### Special hazards arising from the substrate or mixture

#### Fire Incompatibility

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

### Special protective equipment and precautions for fire-fighters

<b>Fire Fighting</b>	<p>FOR FIRES INVOLVING MANY GAS CYLINDERS:</p> <ul style="list-style-type: none"> <li>▸ To stop the flow of gas, specifically trained personnel may inert the atmosphere to reduce oxygen levels thus allowing the capping of leaking container(s).</li> <li>▸ Reduce the rate of flow and inject an inert gas, if possible, before completely stopping the flow to prevent flashback.</li> <li>▸ <b>DO NOT extinguish the fire until the supply is shut off</b> otherwise an explosive re-ignition may occur.</li> <li>▸ If the fire is extinguished and the flow of gas continues, used increased ventilation to prevent build-up, of explosive atmosphere.</li> </ul> <p>-----</p> <p>GENERAL</p> <p>-----</p> <ul style="list-style-type: none"> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ May be violently or explosively reactive.</li> <li>▸ Wear breathing apparatus plus protective gloves.</li> <li>▸ Consider evacuation</li> <li>▸ Fight fire from a safe distance, with adequate cover.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ <b>HIGHLY FLAMMABLE:</b> will be easily ignited by heat, sparks or flames.</li> <li>▸ Will form explosive mixtures with air</li> <li>▸ Fire exposed containers may vent contents through pressure relief valves thereby increasing fire intensity and/ or vapour concentration.</li> <li>▸ Vapours may travel to source of ignition and flash back.</li> <li>▸ Containers may explode when heated - Ruptured cylinders may rocket</li> <li>▸ Fire may produce irritating, poisonous or corrosive gases.</li> </ul> <p>Combustion products include:</p> <p>carbon monoxide (CO)</p> <p>carbon dioxide (CO2)</p> <p>hydrogen fluoride</p> <p>other pyrolysis products typical of burning organic material.</p> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.</p> <ul style="list-style-type: none"> <li>▸ Vented gas is more dense than air and may collect in pits, basements.</li> </ul>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Avoid breathing vapour and any contact with liquid or gas. Protective equipment including respirator should be used.</li> <li>▶ <b>DO NOT enter confined spaces where gas may have accumulated.</b></li> <li>▶ Shut off all sources of possible ignition and increase ventilation.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of all unprotected personnel and move upwind.</li> <li>▶ Alert Emergency Authority and advise them of the location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear full body clothing with breathing apparatus.</li> <li>▶ Remove leaking cylinders to a safe place.</li> <li>▶ Fit vent pipes. Release pressure under safe, controlled conditions</li> <li>▶ Burn issuing gas at vent pipes.</li> <li>▶ <b>DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.</b></li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>·Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature</li> <li>·The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines.</li> <li>·Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended.</li> <li>·Before connecting gas cylinders, ensure manifold is mechanically secure and does not containing another gas.</li> <li>▶ Avoid generation of static electricity. Earth all lines and equipment.</li> <li>▶ <b>DO NOT transfer gas from one cylinder to another.</b></li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Polymerisation may occur slowly at room temperature.</li> <li>▶ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open.</li> <li>▶ Such compounds should be sited and built in accordance with statutory requirements.</li> <li>▶ The storage compound should be kept clear and access restricted to authorised personnel only.</li> <li>▶ Cylinders stored in the open should be protected against rust and extremes of weather.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT use aluminium or galvanised containers</b></li> <li>▶ Cylinder: <ul style="list-style-type: none"> <li>▶ Ensure the use of equipment rated for cylinder pressure.</li> <li>▶ Ensure the use of compatible materials of construction.</li> <li>▶ Valve protection cap to be in place until cylinder is secured, connected.</li> <li>▶ Cylinder must be properly secured either in use or in storage.</li> </ul> </li> </ul>
<b>Storage incompatibility</b>	<p>As a general rule, hydrofluorocarbons tend to be flammable unless they contain more fluorine atoms than hydrogen atoms.</p> <ul style="list-style-type: none"> <li>▶ Haloalkenes are highly reactive.</li> <li>▶ Some of the more lightly substituted lower members are highly flammable; many members of the group are peroxidisable and polymerisable.</li> <li>▶ Avoid reaction or contact with potassium or its alloys - although apparently stable on contact with a wide range of halocarbons, reaction products may be shock-sensitive and may explode with great violence on light impact. Severity generally increases with the degree of halocarbon substitution and potassium-sodium alloys give extremely sensitive mixtures.</li> <li>▶ Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
R1234yf	HFO-1234yf; 2,3,3,3-Tetrafluoropropene	2,200 ppm	Not Available	1.40E+05 ppm

Continued...

Ingredient	Original IDLH	Revised IDLH
R1234yf	Not Available	Not Available

#### MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable.

May act as a simple asphyxiants; these are gases which, when present in high concentrations, reduce the oxygen content in air below that required to support breathing, consciousness and life; loss of consciousness, with death by suffocation may rapidly occur in an oxygen deficient atmosphere.

**CARE:** Most simple asphyxiants are odourless or possess low odour and there is no warning on entry into an oxygen deficient atmosphere. If there is any doubt, oxygen content can be checked simply and quickly. It may not be appropriate to only recommend an exposure standard for simple asphyxiants rather it is essential that sufficient oxygen be maintained.

#### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ When handling sealed and suitably insulated cylinders wear cloth or leather gloves.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ The clothing worn by process operators insulated from earth may develop static charges far higher (up to 100 times) than the minimum ignition energies for various flammable gas-air mixtures. This holds true for a wide range of clothing materials including cotton.</li> <li>▶ Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn outermost.</li> </ul> <p>BRETHERRICK: Handbook of Reactive Chemical Hazards.</p> <ul style="list-style-type: none"> <li>▶ Protective overalls, closely fitted at neck and wrist.</li> <li>▶ Eye-wash unit.</li> </ul> <p><b>IN CONFINED SPACES:</b></p> <ul style="list-style-type: none"> <li>▶ Non-sparking protective boots</li> <li>▶ Static-free clothing.</li> <li>▶ Ensure availability of lifeline.</li> <li>▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.</li> </ul>

#### Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+			Airline**

\* - Continuous Flow \*\* - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G =

Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- ▶ Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- ▶ Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Appearance</b>	Liquefied colourless, ether-like, gas; does not mix well with water (0.1982 g/l, 24 C).		
<b>Physical state</b>	Liquified Gas	<b>Relative density (Water = 1)</b>	0.0048 (20 C)
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	2.0
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	405
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	-152.2	<b>Viscosity (cSt)</b>	Not Applicable
<b>Initial boiling point and boiling range (°C)</b>	-29.4	<b>Molecular weight (g/mol)</b>	114.04
<b>Flash point (°C)</b>	Not Available	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	12.3 (21 C)	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	6.2 (21 C)	<b>Volatile Component (%vol)</b>	100
<b>Vapour pressure (kPa)</b>	5.83	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Partly miscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	4	<b>VOC g/L</b>	Not Available

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types,</p>
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	<p>mainly derived from the vascular system.</p> <p>Exposure to high concentrations of fluorocarbons may produce cardiac arrhythmias or cardiac arrest due sensitisation of the heart to adrenalin or noradrenalin. Deaths associated with exposures to fluorocarbons (specifically halogenated aliphatics) have occurred in occupational settings and in inhalation of bronchodilator drugs.</p> <p>Bronchospasm consistently occurs in human subjects inhaling fluorocarbons. At a measured concentration of 1700 ppm of one of the commercially available aerosols there is a biphasic change in ventilatory capacity, the first reduction occurring within a few minutes and the second delayed up to 30 minutes.</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>Symptoms of asphyxia (suffocation) may include headache, dizziness, shortness of breath, muscular weakness, drowsiness and ringing in the ears. If the asphyxia is allowed to progress, there may be nausea and vomiting, further physical weakness and unconsciousness and, finally, convulsions, coma and death. Significant concentrations of the non-toxic gas reduce the oxygen level in the air. As the amount of oxygen is reduced from 21 to 14 volume %, the pulse rate accelerates and the rate and volume of breathing increase.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p>Common, generalised symptoms associated with non-toxic gas inhalation include :</p> <ul style="list-style-type: none"> <li>▸ central nervous system effects such as headache, confusion, dizziness, progressive stupor, coma and seizures;</li> <li>▸ respiratory system complications may include tachypnoea and dyspnoea;</li> <li>▸ cardiovascular effects may include circulatory collapse and arrhythmias;</li> <li>▸ gastrointestinal effects may also be present and may include mucous membrane irritation and nausea and vomiting.</li> </ul>				
<b>Ingestion</b>	<p>Overexposure is unlikely in this form.</p> <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p>				
<b>Skin Contact</b>	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>In common with other halogenated aliphatics, fluorocarbons may cause dermal problems due to a tendency to remove natural oils from the skin causing irritation and the development of dry, sensitive skin. They do not appear to be appreciably absorbed.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>				
<b>Eye</b>	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..</p>				
<b>Chronic</b>	<p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Halogenated oxiranes may arise following epoxidation of haloalkenes.</p> <p>The metabolism of haloethylenes by microsomal oxidation leading to epoxide formation across the double bond has been proposed. The resulting oxiranes are highly reactive and may covalently bind to nucleic acids leading to mutations and possible cancers A measure of such potential carcinogenicity is the development of significant preneoplastic foci in livers of treated rats.</p> <p>The carcinogenicity of halogenated oxiranes may lie in the reactivity of an epoxide intermediate.</p> <p>Principal route of occupational exposure to the gas is by inhalation.</p> <p>It is generally accepted that the fluorocarbons are less toxic than the corresponding halogenated aliphatic based on chlorine. Repeated inhalation exposure to the fluorocarbon FC-11 does not produce pathologic lesions of the liver and other visceral organs in experimental animals. There has been conjecture in non-scientific publications that fluorocarbons may cause leukemia, cancer, sterility and birth defects; these have not been verified by current research. The high incidence of cancer, spontaneous abortion and congenital anomalies amongst hospital personnel, repeatedly exposed to fluorine-containing general anaesthetics, has caused some scientists to call for a lowering of the fluorocarbon exposure standard to 5 ppm since some are mutagens.</p>				
<b>R1234yf</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Not Available</td> <td>Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Not Available	Not Available
TOXICITY	IRRITATION				
Not Available	Not Available				
<b>Legend:</b>	<p>1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances</p>				

<b>R1234YF</b>	<p>The fluoroalkenes vary widely in acute inhalation toxicity. Those, such as perfluoroisobutylene, PFIB, the most highly toxic member, attacks the pulmonary epithelium of rats eventuating in edema and death after a delay of about one day. Other fluoroalkenes, such as hexafluoropropylene (HFP) or chlorotrifluoroethylene (CTFE), also cause pulmonary injury but at lower concentrations produce concentration dependent changes in the renal concentrating mechanism of the rat. Changes in the CNS of rats and rabbits have also been reported for CTFE.</p> <p>Disinfection by products (DBPs) re formed when disinfectants such as chlorine, chloramine, and ozone react with organic and inorganic matter in water. The observations that some DBPs such as trihalomethanes (THMs), di-/trichloroacetic acids, and 3-chloro-4-(dichloromethyl)-5-hydroxy-2(5H)-furanone (MX) are carcinogenic in animal studies have raised public concern over the possible adverse health effects of DBPs. To date, several hundred DBPs have been identified.</p> <p>Numerous haloalkanes and haloalkenes have been tested for carcinogenic and mutagenic activities.</p> <p>Mutagenicity : Did not cause genetic damage in animals. Did not cause genetic damage in cultured mammalian cells. Experiments showed mutagenic effects in cultured bacterial cells. Reproductive toxicity : Animal testing showed no reproductive toxicity. Teratogenicity : Animal testing showed effects on embryo-fetal development at levels equal to or above those causing maternal toxicity. * Vendor For similar product, 1,3,3,3-tetrafluoropropene HFO-1234ze is not likely to accumulate in the bodies of humans or animals HFO-1234ze is practically non-toxic. Short-term exposures at levels higher than 10% have not induced cardiac sensitization to adrenalin nor induced serious toxic effects. Rats and rabbits did not exhibit any serious toxic, developmental or reproductive effects even with exposures to high levels of HFO-1234ze. Based on a series of mutagenicity and genomics studies, the cancer risk for HFO-1234ze is LOW</p>
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Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

R1234yf	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	15.051mg/L	3
EC50	48	Crustacea	65mg/L	2	
EC50	72	Algae or other aquatic plants	>2.5mg/L	2	
NOEC	72	Algae or other aquatic plants	>=2.5mg/L	2	

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances      Unsaturated substances (Reactive Emissions)      Major Stable Products produced following reaction with ozone.

In addition to carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>) and nitrous oxide (N<sub>2</sub>O), the greenhouse gases mentioned in the Kyoto Protocol include synthetic substances that share the common feature of being highly persistent in the atmosphere and exhibiting very high specific radiative forcing (radiative forcing is the change in the balance between radiation coming into the atmosphere and radiation out; a positive radiative forcing tends on average to warm the surface of the earth). These synthetic substances include hydrocarbons that are partially fluorinated (HCFs) or totally fluorinated (PFCs) as well as sulfur hexafluoride (SF<sub>6</sub>).

The greenhouse potential of these substances, expressed as multiples of that of CO<sub>2</sub>, are within the range of 140 to 11,700 for HFCs, from 6500 to 9,200 for PFCs and 23,900 for SF<sub>6</sub>. Once emitted into the atmosphere, these substances have an impact on the environment for decades, centuries, or in certain instances, for thousands of years.

**DO NOT discharge into sewer or waterways.**

HFO-1234yf is the first in a new class of refrigerants acquiring a global warming potential (GWP) rating 335 times less than that of R-134a (and only 4 times higher than carbon dioxide, which can also be used as a refrigerant but has significantly different properties to R134A, especially requiring operation at around 5 times higher pressure) and an atmospheric lifetime of about 400 times shorter. It was developed to meet the European directive 2006/40/EC that went into effect in 2011 requiring that all new car platforms for sale in Europe use a refrigerant in its AC system with a GWP below 150. In the atmosphere, HFO-1234yf degrades to trifluoroacetic acid which is a mildly phytotoxic strong organic acid with no known degradation mechanism in water. GWP 1000 less than SF<sub>6</sub>. Fish LC50 (96 h): carp (Cyprinus carpio) >197 mg/l Algae NOEC (72 h): >100 mg/l Daphnia magna (EC50 (48 h): >100 mg/l Not readily biodegradable. Although practically non-biodegradable, HFO-1234ze is unlikely to impact the aquatic environment because of its high volatility and low toxicity to aquatic organisms. It will migrate almost exclusively into the atmosphere where it will have a lifetime of less than 2 weeks.

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
R1234yf	HIGH	HIGH

### Bioaccumulative potential

Ingredient	Bioaccumulation
R1234yf	LOW (LogKOW = 2.1485)

**Mobility in soil**

Ingredient	Mobility
R1234yf	LOW (KOC = 154.4)

**SECTION 13 DISPOSAL CONSIDERATIONS****Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> <li>▶ Evaporate or incinerate residue at an approved site.</li> <li>▶ Return empty containers to supplier.</li> <li>▶ Ensure damaged or non-returnable cylinders are gas-free before disposal.</li> </ul>

**SECTION 14 TRANSPORT INFORMATION****Labels Required**

	
<b>Marine Pollutant</b>	NO

**Land transport (DOT)**

<b>UN number</b>	3161				
<b>UN proper shipping name</b>	Liquefied gas, flammable, n.o.s. (contains R1234yf)				
<b>Transport hazard class(es)</b>	<table border="0"> <tr> <td>Class</td> <td>2.1</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	2.1	Subrisk	Not Applicable
Class	2.1				
Subrisk	Not Applicable				
<b>Packing group</b>	Not Applicable				
<b>Environmental hazard</b>	Not Applicable				
<b>Special precautions for user</b>	<table border="0"> <tr> <td>Hazard Label</td> <td>2.1</td> </tr> <tr> <td>Special provisions</td> <td>T50</td> </tr> </table>	Hazard Label	2.1	Special provisions	T50
Hazard Label	2.1				
Special provisions	T50				

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	3161														
<b>UN proper shipping name</b>	Liquefied gas, flammable, n.o.s. * (contains R1234yf)														
<b>Transport hazard class(es)</b>	<table border="0"> <tr> <td>ICAO/IATA Class</td> <td>2.1</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>10L</td> </tr> </table>	ICAO/IATA Class	2.1	ICAO / IATA Subrisk	Not Applicable	ERG Code	10L								
ICAO/IATA Class	2.1														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	10L														
<b>Packing group</b>	Not Applicable														
<b>Environmental hazard</b>	Not Applicable														
<b>Special precautions for user</b>	<table border="0"> <tr> <td>Special provisions</td> <td>A1</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>200</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>150 kg</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>Forbidden</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>Forbidden</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Forbidden</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>Forbidden</td> </tr> </table>	Special provisions	A1	Cargo Only Packing Instructions	200	Cargo Only Maximum Qty / Pack	150 kg	Passenger and Cargo Packing Instructions	Forbidden	Passenger and Cargo Maximum Qty / Pack	Forbidden	Passenger and Cargo Limited Quantity Packing Instructions	Forbidden	Passenger and Cargo Limited Maximum Qty / Pack	Forbidden
Special provisions	A1														
Cargo Only Packing Instructions	200														
Cargo Only Maximum Qty / Pack	150 kg														
Passenger and Cargo Packing Instructions	Forbidden														
Passenger and Cargo Maximum Qty / Pack	Forbidden														
Passenger and Cargo Limited Quantity Packing Instructions	Forbidden														
Passenger and Cargo Limited Maximum Qty / Pack	Forbidden														

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	3161	
<b>UN proper shipping name</b>	LIQUEFIED GAS, FLAMMABLE, N.O.S. (contains R1234yf)	
<b>Transport hazard class(es)</b>	IMDG Class	2.1
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	Not Applicable	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-D, S-U
	Special provisions	274
	Limited Quantities	0

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture****R1234YF(754-12-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS**International Air Transport Association (IATA) Dangerous Goods Regulations  
International Maritime Dangerous Goods Requirements (IMDG Code)United Nations Recommendations on the Transport of Dangerous Goods Model  
Regulations

US AIHA Workplace Environmental Exposure Levels (WEELs)

US Department of Transportation (DOT), Hazardous Material Table

US DOE Temporary Emergency Exposure Limits (TEELs)

US Postal Service (USPS) Hazardous Materials Table: Postal Service Mailability Guide

US Postal Service (USPS) Numerical Listing of Proper Shipping Names by Identification  
(ID) Number

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental  
Exposure Levels (WEEL)

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification  
Requirements

US TSCA Section 5(a)(2) - Significant New Use Rules (SNURs)

**Federal Regulations****Superfund Amendments and Reauthorization Act of 1986 (SARA)****SECTION 311/312 HAZARD CATEGORIES**

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	Yes
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No

Continued...

Simple Asphyxiant	Yes
Hazards Not Otherwise Classified	No

**US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)**

None Reported

**State Regulations****US. CALIFORNIA PROPOSITION 65**

None Reported

**National Inventory Status**

National Inventory	Status
Australia - AICS	No (R1234yf)
Canada - DSL	Yes
Canada - NDSL	No (R1234yf)
China - IECSC	No (R1234yf)
Europe - EINEC / ELINCS / NLP	No (R1234yf)
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (R1234yf)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (R1234yf)
Vietnam - NCI	Yes
Russia - ARIPS	No (R1234yf)
Thailand - TECl	Yes
<b>Legend:</b>	<i>Yes = All CAS declared ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

**SECTION 16 OTHER INFORMATION**

<b>Revision Date</b>	16/02/2015
<b>Initial Date</b>	16/02/2015

**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC — TWA: Permissible Concentration-Time Weighted Average  
 PC — STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

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